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These volumes cover the properties, processing, and applications of metals and nonmetallic engineering materials. They are designed to provide the authoritative information and data necessary for the appropriate selection of materials to meet critical design and performance criteria.

This book is a valuable reference for the materials engineer, the manufacturing engineer, or the technician who wants a practical description of fabrication processes. Sheet metal fabrication processes are receiving greater attention and are more widely applied by the metalworking industries because of the savings in cost and material. This book compiles the proven theories and operations tested in industrial applications. Focus is on the non-chip-producing machine tools that shape metals by shearing, pressing and forming. New materials and advances in tooling are discussed, as well as the need for applied science in optimizing the operations for sheet metal fabrication processes. Examples of each of these forming processes are given, and the text also describes the mechanics of each process so that a logical decision can be made concerning the best operation for a specific result. The volume is divided into five sections each consisting of a series of chapters. The major sections cover fabricating presses, stamping and forming operations, plastics for tooling, structural shapes, and non-traditional machining. A section on definitions and terminology is also included. The book is profusely illustrated and indexed, making it easy to find references to specific forming topics. Written by an expert with 40 years of hands-on practical engineering experience, this Handbook contains the essential information you need on forming methods,

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Progress in the development of surgical implant materials has been hindered by the lack of basic information on the nature of the tissues, organs and systems being repaired or replaced. Materials' properties of living systems, whose study has been conducted largely under the rubric of tissue mechanics, has tended to be more descriptive than quantitative. In the early days of the modern surgical implant era, this deficiency was not critical. However, as implants continue to improve and both longer service life and higher reliability are sought, the inability to predict the behavior of implanted manufactured materials has revealed the relative lack of knowledge of the materials properties of the supporting or host system, either in health or disease. Such a situation is unacceptable in more conventional engineering practice: the success of new designs for aeronautical and marine applications depends exquisitely upon a detailed, disciplined and quantitative knowledge of service environments, including the properties of materials which will be encountered and interacted with. Thus the knowledge of the myriad physical properties of ocean ice makes possible the design and development of icebreakers without the need for trial and error. In contrast, the development period for a new surgical implant, incorporating new materials, may well exceed a decade and even then only short term performance predictions can be made.

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