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1000/4000: Use the External I/O module CIO-2550-00 and the CIO-1450-00 I/O module to communicate via discrete I/O AND DeviceNet to communicate data to PLC (CIO-1450-00 is needed in conjunction with the CIO-2550-00

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(DeviceNet gateway module) as it requires RTS/CTS

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Use the External I/O module  
CIO-2550-00 and the CIO-1450-00 I/O  
module to communicate via discrete



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I/O AND DeviceNet to communicate data to PLC (CIO-1450-00 is needed in conjunction with the CIO-2550-00 (DeviceNet gateway module) as it requires RTS/CTS handshaking) OR the CIO-1350-00 breakout module with an In-Sight 1000 that has the serial-only option.

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assembly object. A colon (:) separates each data element. In Figure 1-1, the value of the Mapping parameter for the ReadEIP function, “ 0f:4f:8f ” , has 3 elements: 0f, 4f, 8f.

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CPU module Q06UDEHCPU. The connection can also be made through an

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