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be painted shall be



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pressure washed, using an operating pressure range of 12.5 MPa to 14 MPa, a minimum flow of 13 L/minute, and a water temperature of 85°C to 93°C. The nozzle shall be held at a distance of 150 mm to 300. EI 05-038 Page 16 of 23 L 05/04/06. mm from the steel surface.

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structural steel in the

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field. The detailed submission shall include a description of the environmental protection measures to be undertaken so as to ensure complete containment, collection and disposal of spent blasting abrasives, removed paint, all other debris products from surface

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preparation as well as new coating system over spray.

## ~~SPECIFICATIONS FOR COATING STRUCTURAL STEEL~~

Mill scale, dirt, laser scale, rust, heat-treat scale, grease, and dust interfere with paint and coatings' adhesion to structural

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steel and must be removed before steel members can be coated. What are structural steel fabricators doing about surface preparation, and what options are available? Surface preparation can run from simple chemical cleaning to abrasion methods such as grinding and

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He is the author of the first, second and third editions of the KTA publication, Using Coatings Inspection Instruments. He also authored Chapter 8 of

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the SSPC Inspection of Coatings and Linings Handbook and co-authored Chapter 6, "Inspection" of the Steel Structures Painting Manual, Volume 1, Good Painting Practice. Mr.

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